

Tank Inspection Checklist

EVALUATOR DETAIL

Company:

Location:

Main Contact & Title:

Telephone Number:

Fax Number:

e-mail:

Date: _____

Equipment	Yes	No	N/A
Is the vessel and piping free of rust or other signs of leaks or corrosion?			
Is the paint (white or reflective color) in good condition?			
Are the liquid and vapor valves labeled as such or color coded (red/orange for liquid and yellow for vapor)?			
Is the tank labeled with the words " Anhydrous Ammonia " or " Caution – Ammonia " (4 inch letters) on at least two sides?			
Is a name and 24-hour contact number in case of emergency viewable on the tank?			
Is there a manufacturer's name/data plate affixed to the tank showing that it is designed for ammonia storage?			
Do the Pressure Relief Valves appear to be in good condition (no signs of corrosion, rail/dust caps in place)?			
Are the Pressure Relief Valves "in date"? (PRV replacement date: 5 years from date of manufacture – information available on PRV, under dust cover)			
Is the storage tank being used in a permanent location or is it moved periodically?			
Safety			
Does the facility have its own written off-load procedures for ammonia transfers? <i>If answered yes, please attach a copy of your procedure when returning this checklist.</i>			
Does the facility have an emergency communications/alarm system?			
Is emergency water sufficient for 15 minutes of continuous flushing available at the site of transfer?			
Are walkways and ladders (access to tank valves) in good repair?			
Are areas sufficiently lit for night work?			
Does the organization provide training, safety checklist, or other instruction for incoming drivers?			
Is there a certification or training process that drivers new to the facility must complete? Is this repeated periodically?			